

COMPANY #2

Prior Turnover: 108%

First Year Results:

Turnover reduced to 70%

Second Year Results:

Turnover reduced to 43%

Accidents reduced by 50%

Compensation claims reduced by 50%

COMPANY #3

Prior Turnover: 130%

First Year Results:

Turnover reduced to 67%

Accidents reduced by 50%

Compensation claims reduced by 65%

COMPANY #4

Prior Turnover: 180%

First Year Results:

Turnover reduced to 160%

Second Year Results:

Turnover reduced to 87%

Accidents reduced by 60%

Compensation claims reduced by 50%

COMPANY #5

Prior Turnover: 120%

Turnover reduced to 45% in four years